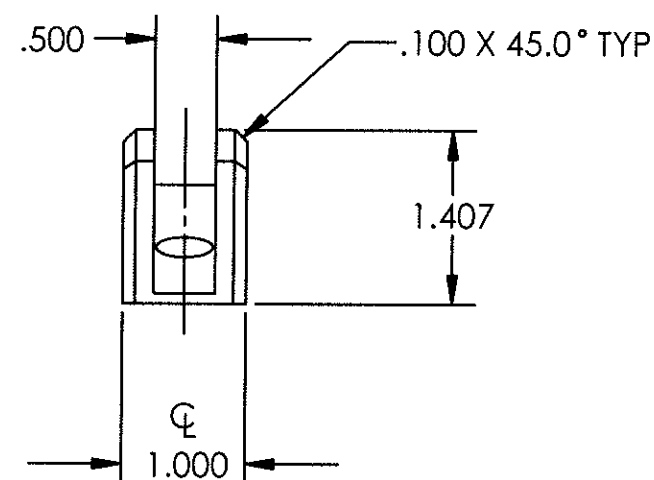
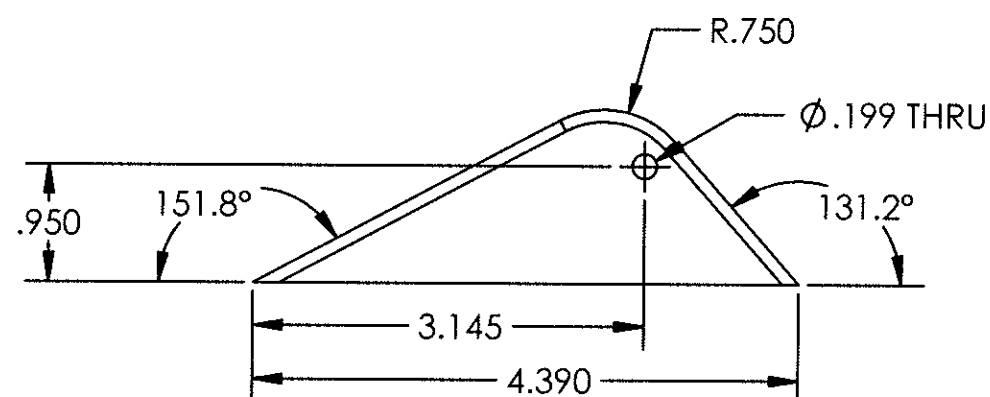
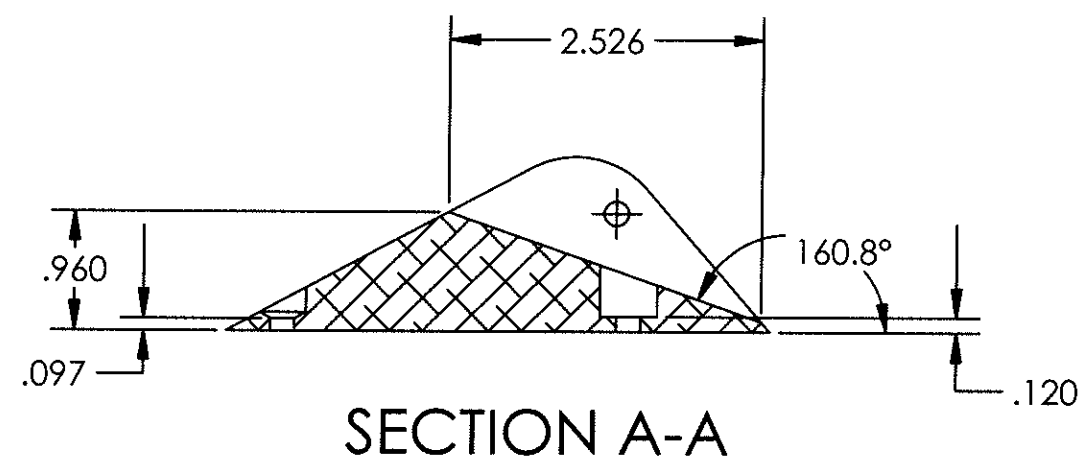
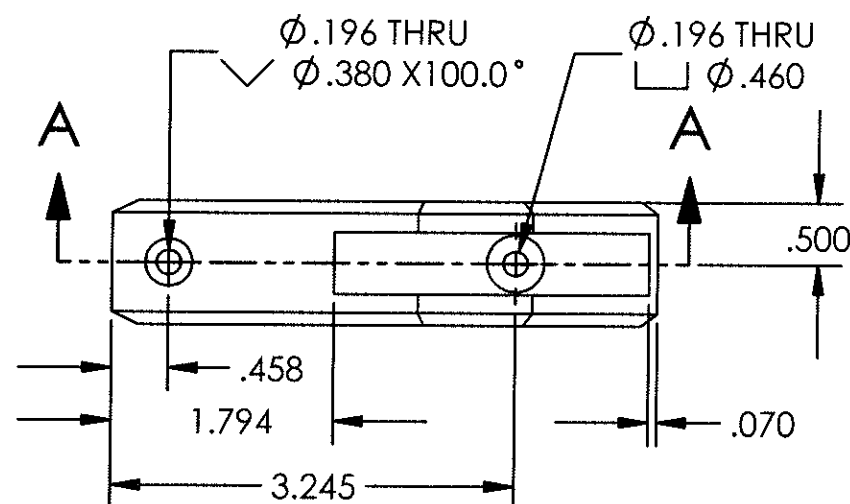
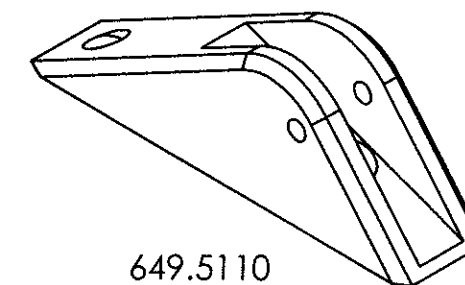



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NOTES:

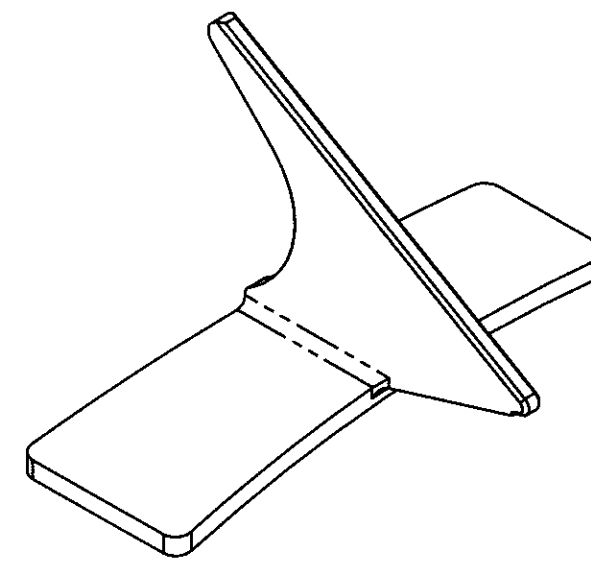
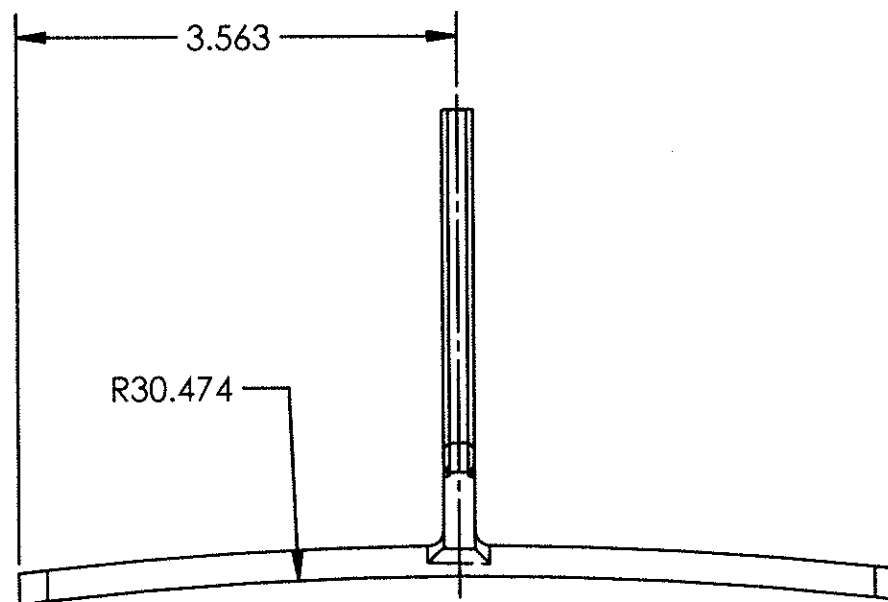
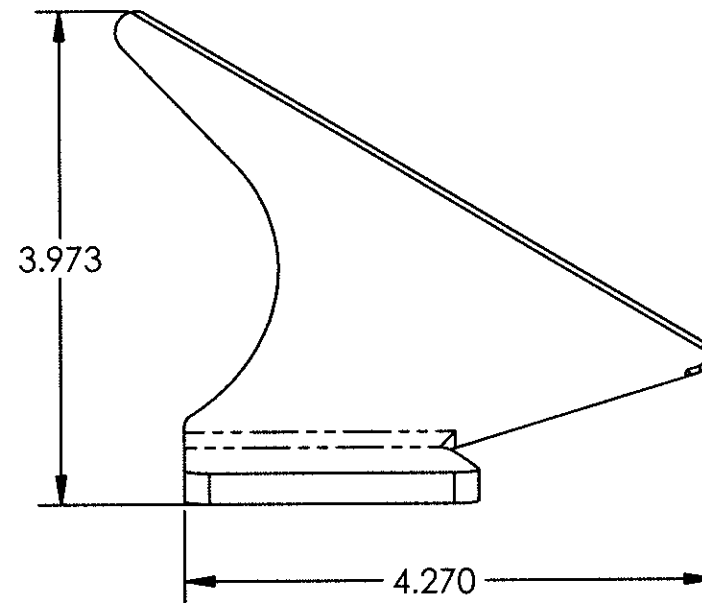
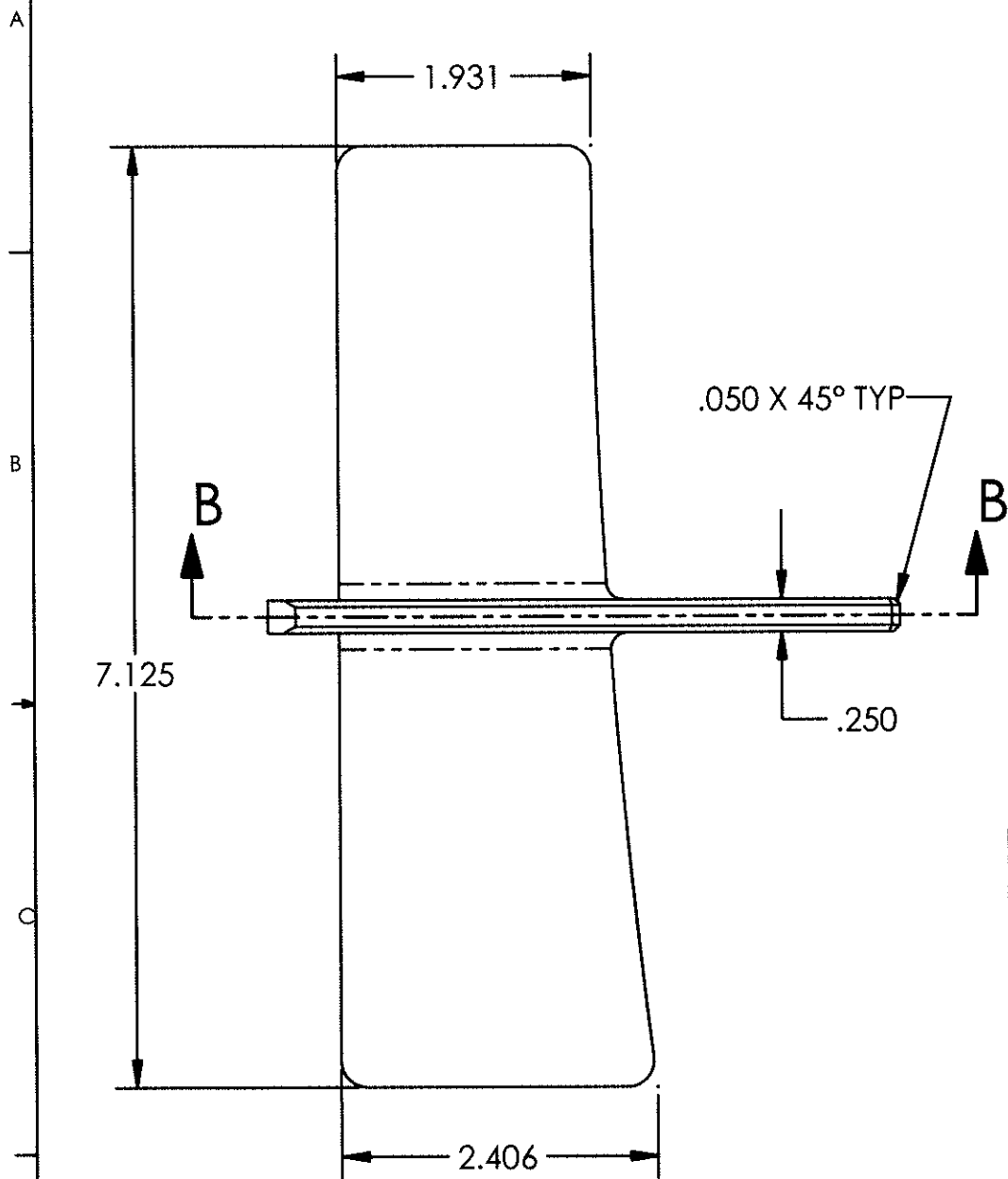
- 1 MATERIAL : ALUMINUM 7075-7651 PER AMS-QQ-A-250/12.
- 2 FINISH: ANODIZE AND PRIME PER MPP-172 SECTIONS 2.1 & 4.3.
- 3 PART CONTROLLED BY CAD MODEL
FILE NAME: 649.5110 WIPER DEFLECTOR.SLDPRT, LAST MODIFIED 12/07/11.
- 4 PART CONTROLLED BY CAD MODEL
FILE NAME: 649.5111 WIPER DEFLECTOR.SLDPRT, LAST MODIFIED 02/06/18.
- 5 PART CONTROLLED BY CAD MODEL
FILE NAME: 649.5112 WIPER DEFLECTOR.SLDPRT, LAST MODIFIED 02/06/18.
- 6 PART CONTROLLED BY CAD MODEL
FILE NAME: 649.5113 WIPER DEFLECTOR SHIM.SLDPRT, LAST MODIFIED 02/06/18.
7. DEBURR AND BREAK ALL SHARP EDGES.
8. IDENTIFY IAW MPP-120. LASER ETCH P/N REVISION, 12 PT. CENTURY GOTHIC

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE	12-07-11	P. BRAVO
A	INCORPORATED ECN 03474	04-11-12	P. BRAVO
B	INCORPORATED ECN 03525, 05850	08-26-17	P. BRAVO
C	INCORPORATED ECN 05877	10-26-17	P. BRAVO
D	INCORPORATED ECN 05929	02-06-18	P. BRAVO

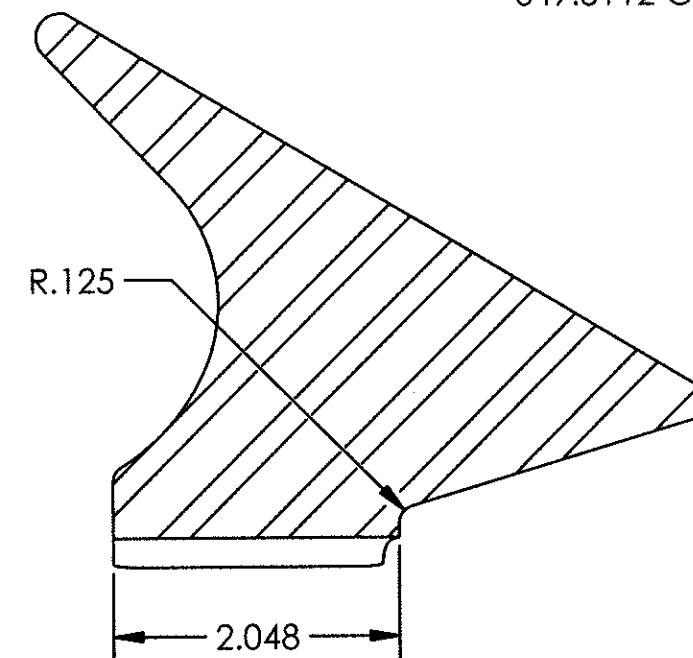


		4	649.5113	WIPER DEFLECTOR SHIM	1	2	6	
		3	649.5112	RH WIPER DEFLECTOR	1	2	5	
		2	649.5111	LH WIPER DEFLECTOR	1	2	4	
		1	649.5110	WIPER DEFLECTOR	1	2	3	
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.		
QTY		PARTS LIST						
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)		 3030 ENTERPRISE CT. SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE				
649.4700		DRAWN BY	CHECKER					
		A. QUAN	P. BRAVO					
		DRAWING APPROVAL						
		P. BRAVO		WIPER DEFLECTORS				
		12-07-11						
		CONTRACT NO.		SCALE NONE				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE		CAGE CODE	DWG. NO.	REV.
				B		07MZ6	649.5100	D
				SCALE NONE		SHEET 1 OF 3		

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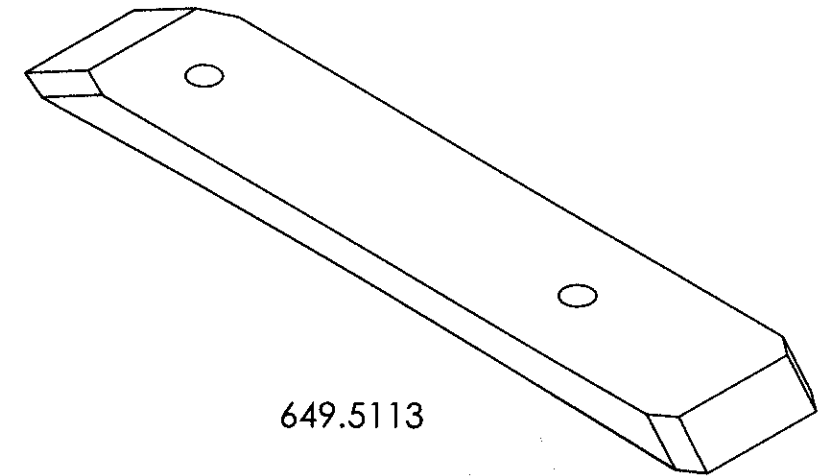
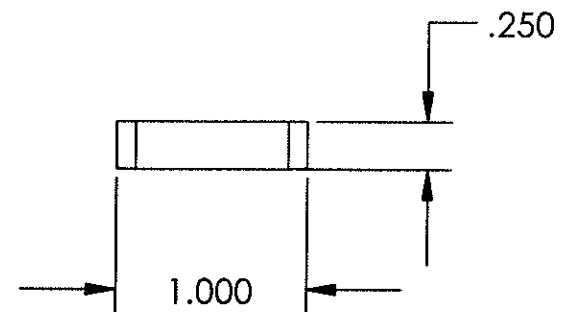
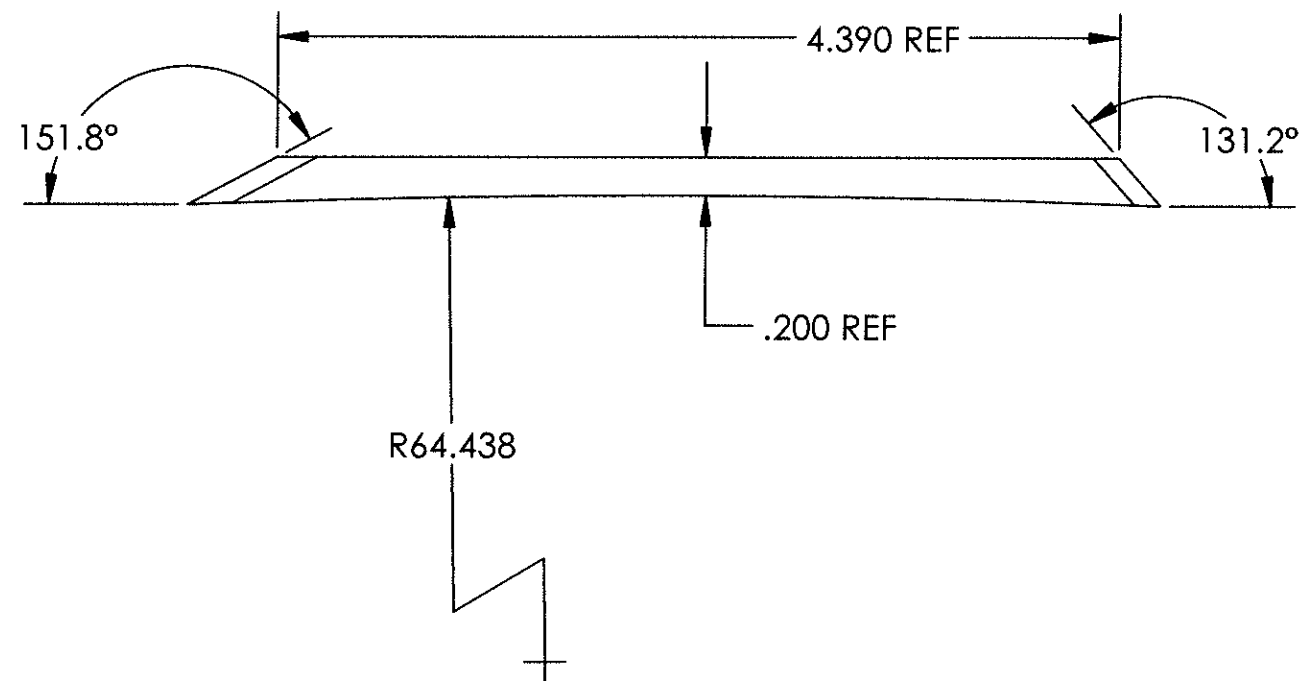
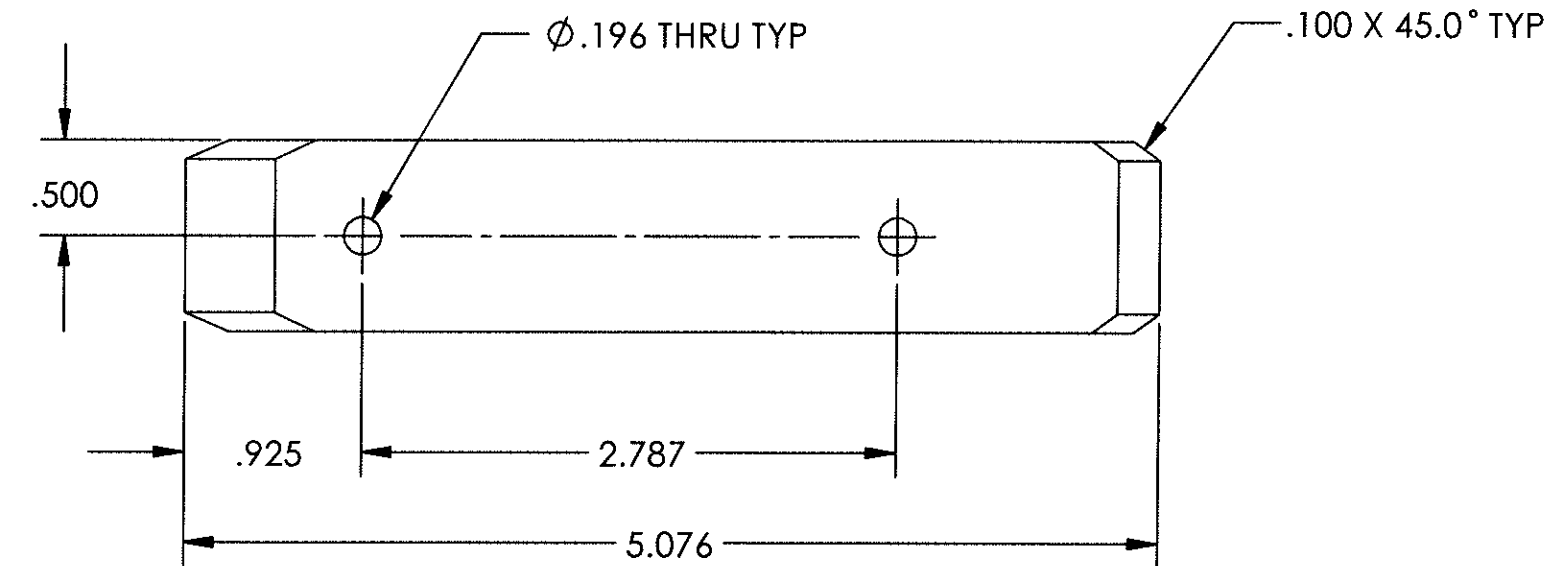
649.5111 SHOWN
649.5112 OPPOSITE



SECTION B-B

ORIGINAL DATE (MO-DA-YR) 12-07-11		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY A. QUAN	CHECKER P. BRAVO	APICAL INDUSTRIES, INC. dba DART AEROSPACE	
DRAWING APPROVAL P. BRAVO 12-07-11		WIPER DEFLECTORS	
CONTRACT No.		SIZE B	REV. D
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 649.5100
SCALE NONE		SHEET 2 OF 3	

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649.5113

ORIGINAL DATE (MO-DA-YR) 12-07-11		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY A. QUAN		CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO 12-07-11		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		WIPER DEFLECTORS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. D
CAGE CODE 07MZ6		DWG. NO. 649.5100	SHEET 3 OF 3
SCALE NONE			

